

JACOBS

DRILL SLEEVE

Archer precision machine tool accessories for maximum flexibility in tooling setups.

Drill Sleeves- Morse taper

Archer® Series 600

FEATURES:

- Oil toughened and through-hardened and precision ground internally and externally.
- Adapt smaller Morse taper shank tools to larger machine spindles.
- Outside Morse taper sizes are 1 through 6; inside Morse taper sizes are 0 through 5.



Model	PN	Morse Taper No.		Overall length (L)	
		Outside	Inside	in	mm
610	30421	1	0	3.125	79
621	30422	2	1	3.620	92
632	30423	3	2	4.380	111
631	30424	3	1	3.880	99
643	30425	4	3	5.500	140
642	30426	4	2	4.880	124
641	30427	4	1	4.880	124
654	30428	5	4	6.690	170
653	30429	5	3	6.120	155
652	30430	5	2	6.120	155
651	30638	5	1	6.120	155
664	30639	6	4	8.560	217
665	30431	6	5	8.560	217